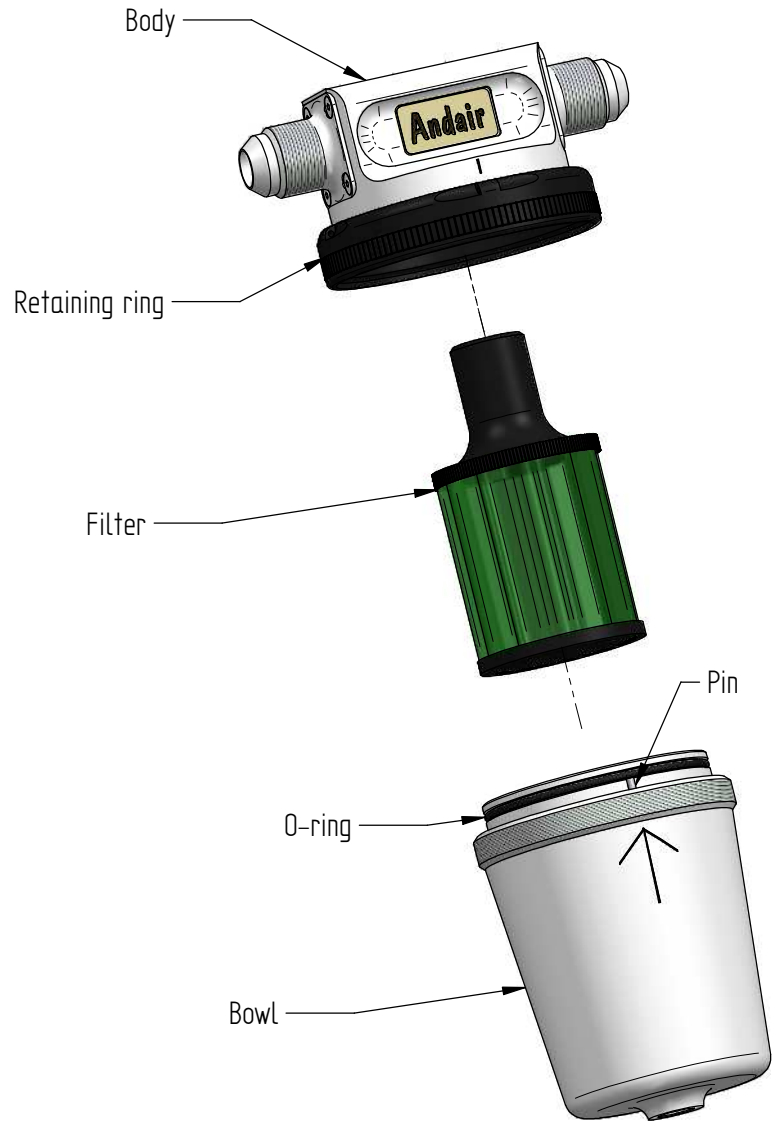


Part No.	SI-GAS500	CAD generated drawing. Do not manually update.	Issue	ECN#	Change	Date	Drawn	Checked	Approval	Approval Date
			1		First drawn	05/11/2010	A Lindsay			



Remove safety wire from the black retaining ring.

Remove the bowl by gripping the black retaining ring and unscrewing until it is free of the bowls threads. Then grip the bowl and pull away from the body.

Inspect bowl and clean if required.

Gently grip at the top of the filter and unscrew to remove. The contaminant attached to the side of the filter can be cleaned off by washing in fuel, or it can be blown off using an air line. Replace the filter to 'hand tight'.

Fit a new O-ring to the bowl. Apply grease liberally to the O-ring to ensure that it is not damaged on refitting and that the bowl locates properly.

The arrow on the bowl indicates the position of a pin on the top part of the bowl. This locates into the slot machined in the body, and it's position is indicated by the engraved line on the body. Line up the arrow and the engraved line, push the bowl into the body and tighten up the retaining ring.

Safety wire the ring to a suitable location, 0.25" (0.64mm) wire is recommended.

Andair Ltd.	All dimensions are in millimeters.		Description: GAS500 Service Instructions
	Tolerances unless otherwise specified : x. : ± 0.20 x.x : ± 0.10 x.xx : ± 0.05		
			Part No. SI-GAS500