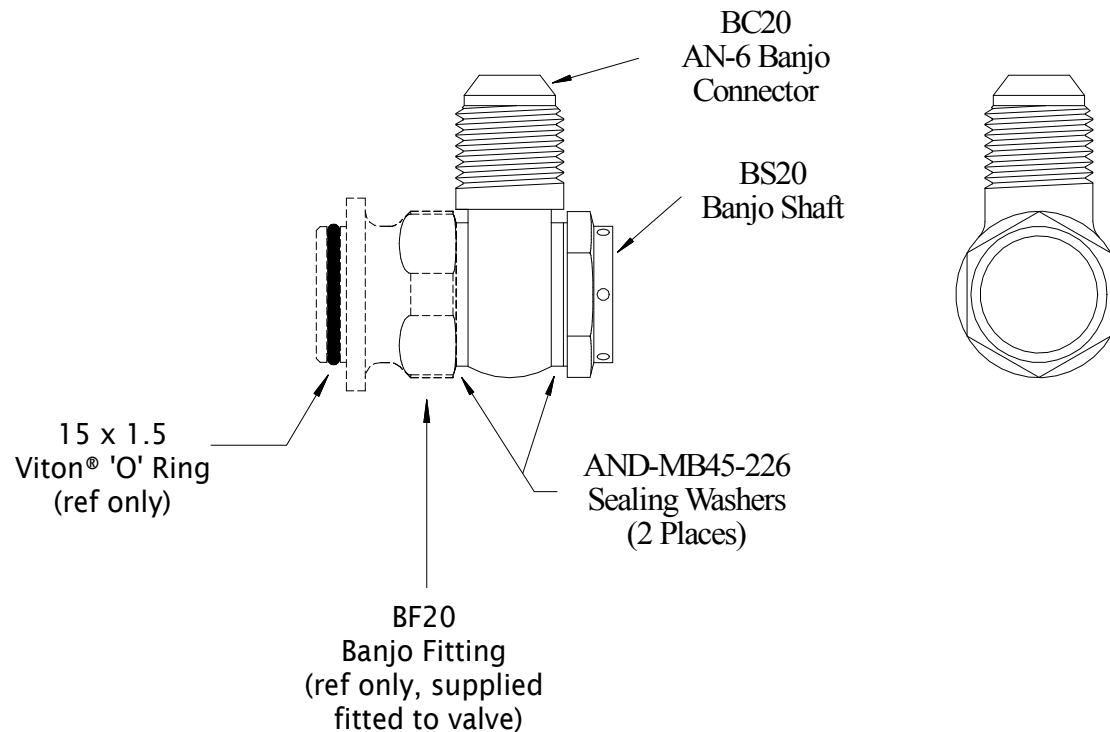


Part No.	<b>BFI20</b>	Issue	ECN#	Change	Date	Drawn	Checked
		1		First drawn	19-12-1997	AL	
		2	1028	Grease spec added.	06-07-1999	AL	

## Installation Instructions



1. Apply a light coat of Aeroshell no.6 grease onto seals and thread of banjo shaft.
2. Assemble seals and banjo connector onto banjo shaft, ensuring seals are correctly positioned.
3. Hand engage shaft into banjo fitting on valve. Do not tighten.
4. Rotate the banjo connector into the desired position and loosely connect fuel pipe.
5. Tighten banjo shaft to 13 Nm (10 ft/lbs.) (nb. these figures are for a greased shaft)
6. Tighten fuel connector.
7. Wire lock banjo shaft using 0.032" stainless steel wire.

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	Tolerances unless otherwise specified : x. : ± 0.20 x.x : ± 0.10 x.xx : ± 0.05	Checked:	Date:	
		Material: <b>Various</b>		